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Type N male, Solder-On, Cable End Connector



Technical Data Sheet

This Type N male Solder Connector is one of several thousand RF products available from Max-Gain Systems, Inc. This connector is made from a Solid Brass body that is precision machined and plated with Silver for superior performance and value. This Type N male Solder Connector has a PTFE dielectric and a gold plated brass center pin. The Type N male interface contains a gasket, for shock- / vibration- resistant and waterproof connections. This RF connector fits (but not limited to) RG-8, RG-11, RG-83, RG-213, RG-393, LMR-400, and other 0.405 Inch OD Coax. In order to fit smaller coax diameters, a reducer can be used. 7508-S (UG-176) for 0.240 diameter coax, 7507-S (UG-175) for 0.195 diameter coax, 7506-S (UG-174) for 0.100 diameter coax.

Material Specifications

Type N male, Solder-On, Cable End Connector Part Number 7303-N-400

Description	Material	Plating
Insulator	PTFE	White
Shell	Brass	Silver
Pin	Brass	Silver
Body	Brass	Silver

Mechanical Specifications

Size	Dimension
Length	1.8 in (46 mm)
Width	0.78 in (20 mm)
Height	0.78 in (20 mm)
Weight	1.4 oz (40 g)

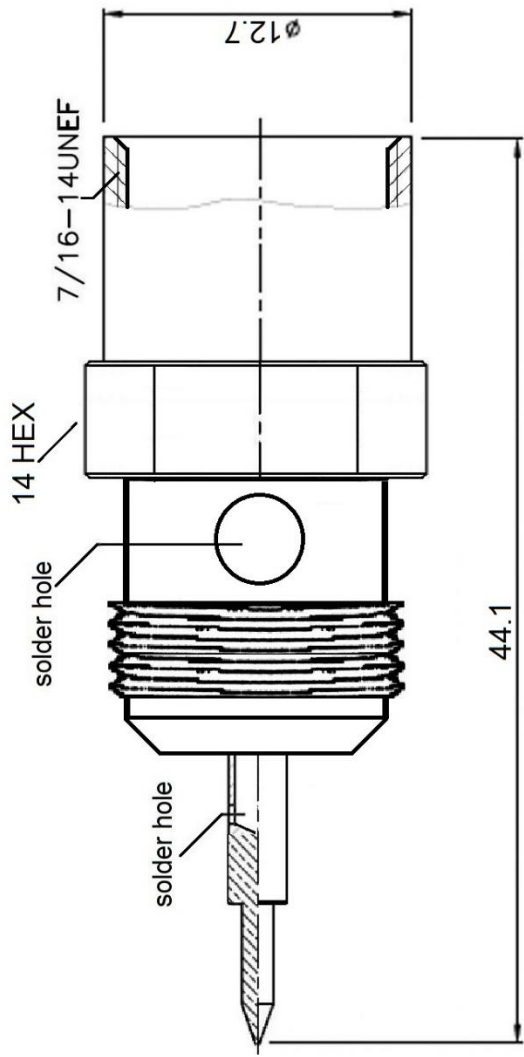
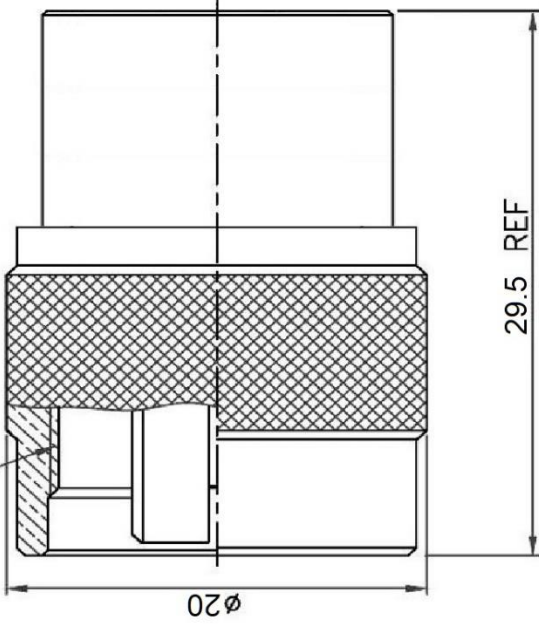
Environmental Specifications

Temperature	Spec
Operating Range	-65 to +165 deg C

Compliance Certifications (see product page for current documentation)

Availability Click the following link (or enter part number in the “SEARCH” bar at the top of any page of the website) to obtain additional part information including price, inventory and certifications: <https://mgs4u.com/product/type-n-male-solder-connector-for-0-405-inch-od-coax-7303-n-400/>

5/8-24UNEF-2B

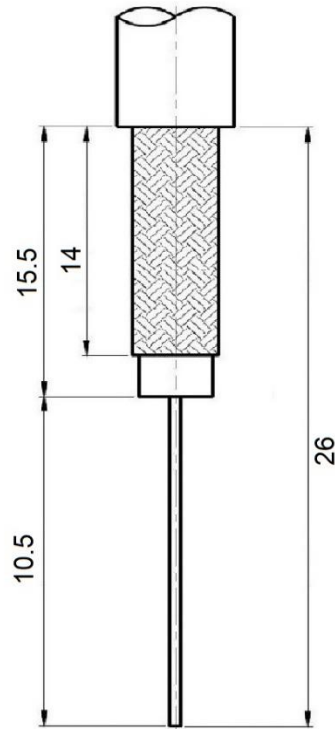


FIT:
For all 0.390 OD Coax Types Including RG-8, RG-213, Belden 9913, LMR-400

w/ 7508-S Reducer
For all 0.240 OD Coax Types Including RG-8X, mini 8, RG-59, Belden 9258, LMR-240

w/ 507-S Reducer
For all 0.195 OD Coax Types Including RG-58, RG-142, RG-223, RG-400, LMR-195

w/ 7506-S Reducer
For all 0.100 OD Coax Types Including RG-174, RG-178, RG-188, RG-196, Belden 8216, LMR-100



Alternate stripping required when using reducers

RECOMMENDED
CABLE STRIPPING DIM'S



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TITLE: Type N Male Solder On, for LMR-400, RG-213, RG-8 and other 0.400 and 0.390" Coax

DRAWING NO: 7303-N-400
FILE NO :

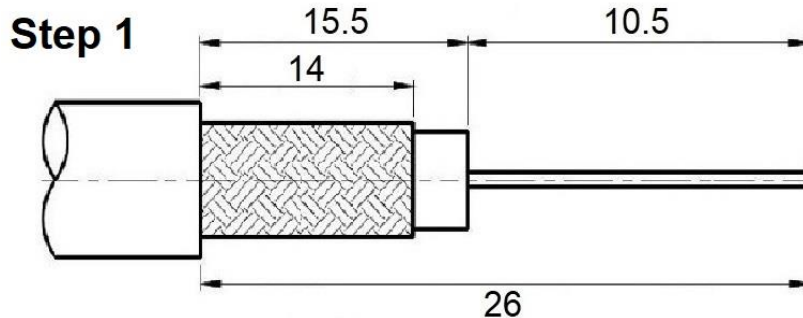
		UNLESS OTHERWISE SPECIFIED TOLERANCES		PART NO	DATE
		0.5-5	±0.2	APPROVED	DATE
		5-30	±0.4	CHECKED	DATE
		30-120	±0.5	DRAWN	DATE
		120-315	±1.0		
		315-1000	±1.6		
		1000-2000	±2.4		
				UNIT: mm	
				SCALE: -	
NO.	DESCRIPTION	MATERIAL	FINISH	QTY	
	FERRULE	BRASS	SILVER		
	PIN	BRASS	GOLD		
	SHELL	BRASS	SILVER	1	
	GASKET	SILICONE	ORANGE	1	
	INSULATOR	TEFLON	WHITE	1	
	BODY	BRASS	SILVER	1	

Installation Guide

We will begin by installing the Type N connector on a piece of LMR-400. This process is the same for all the other types of cable that fit the Type N connector. These connectors fit on a wide range of coax types including: RG-8, RG-11, RG-83, RG-213, RG-393, LMR-400, Belden 8237, Belden 8267, Belden 9011, and Belden 9913.

Coax Stripping:

First cut your cable to the desired length and then strip the black jacket back approximately 1.02 inches. When the jacket is stripped cut the braid/foil back 0.47 of an inch from the fresh cut end. Finally, cut back the dielectric 0.41 of an inch from the fresh end down to the center conductor. The braid needs to be cut back further than the dielectric to insure that none of the braid or foil is touching the center conductor which could cause a short.



Main Body Install:

Put the main body on the end of the cable and grip it with a pair of pliers and begin screwing it to the right (clockwise) till you see the center conductor inside the solder hole of the center pin of the Type N connector itself.

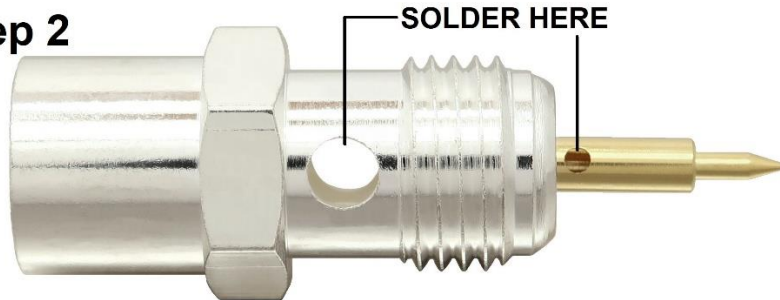
FAQ #1: Why wont the center conductor go into the connector?

Answer 1: The center is bent off of center. Ensure the center conductor is perfectly straight before screwing the connector body onto the coax.

Answer 2: The tip of the center conductor was flattened by diagonal cutters when cutting the coax. To fix this, use a pair of pliers to round back out the tip of the center conductor.

Answer 3: The strands spread apart making the center conductor too large. LMR-400 coax is available in solid core and stranded versions. When cut, the strands of the stranded version can “loosen” and come separated. You will need to re-tighten the strands by twisting them back to their original diameter.

Step 2



Soldering Guide:

Begin by positioning the solder hole, in the center pin, facing up. Turn on your soldering iron and allow sufficient time for the soldering iron tip to reach full operating temperature and clean the tip of the iron by wiping it with a damp sponge. Apply heat to the center pin of the Type N connector with your soldering iron by placing the “flat” of the iron underneath the pin. This allows maximum heat transfer to the pin and center conductor. Be sure the soldering iron is on the bottom side of the center pin. When the pin is heated, apply the solder to the tip of the center conductor. Allow sufficient solder to flow to seal the center conductor inside the center pin.

Once the center pin is sealed with solder, move the soldering iron to the holes on the body. Make sure to fill both of the holes with solder flush with the top of each hole. Once both holes of the connector are filled with solder let the connector cool down. When the connector is cool, screw on the other portion of the connector to complete your install.

Step 3



Final Testing:

When this is completed, as a final test, you should always check resistance from the center pin to the body with an ohmmeter in a low resistance scale. After verifying that there are no braid – to – center pin shorts on the other end of the coaxial cable, you should see infinite resistance (open).

